

## **Double Swing Standard - Standard Specification**

### **Sashes:**

Both sashes are reversible for internal cleaning. An initial opening restrictor, and reverse position locks are incorporated in the hinge mechanism.

### **Performance:**

The window is tested to B.S. 6375

### **Glazing:**

The glass rebates accept glazing units to a recommended thickness of 24mm overall (special thickness of glass can be accommodated by prior agreement). Glass fixed by timber glazing beads. Factory glazing recommended.

### **Horns:**

The upper sash can have no horns or standard splayed horns. Two patterns of moulded horns are also available as an extra cost option.

### **Fire Escape:**

Suitable sized standard Double Swing windows will comply with Fire Escape requirements. To achieve the minimum clear opening size with smaller windows, choose the Double Swing Fire Escape variant with its inward opening lower sash.

### **Timber:**

Top quality Hardwood and European Redwood.

### **Treatment:**

All permeable timber treated to comply with BS 5589.

### **Joints:**

Combed joints to frames and sashes.

### **Glue:**

Conforms with BS EN 204 Group D3 or DIN 68602 B4. Water resistant PVA glue.

### **Gasket:**

Full compression seal.

### **Paint/Stain:**

Factory finishing is recommended to ensure consistency of film build.

### **Recommended Sizes:**

Minimum 400mm wide x 1100mm high (overall).

Maximum 1400mm wide x 3000mm high (overall).

**Multi-Pane Sashes:**

Standard astragals/glazing bars with matching glazing beads or the Blairs Finebar System can be included to sub-divide each sash.

**Sash Split:**

The proportion of the top sash to the bottom sash heights can be varied, in 100mm increments, to meet approximate requirements; 40/60, 50/50 etc.

We reserve the right to alter any of the details or information contained on this specification sheet.